# THERMODYNAMIC STREAM TRAP

### **S**PECIFICATION

Steam trap shall be of thermodynamic design. Body shall be of all stainless construction and hardened throughout. Seat shall be integral to body. Cover shall seal to body without gaskets or seals. Trap shall be suitable for pressures through 600 psi and available in 3/8" through 1".

#### MAXIMUM OPERATING CONDITIONS

PMO: Max. Operating Pressure TMO: Max. Operating Temperature	600 psig	(41.3 bar	.g)
PMA: Max. Allowable Pressure TMA: Max. Allowable Temperature	800°F (426°C) 600 psig (41.3 barg)		
	800°F	(426°F)	
MATERIALS OF CONSTRUCTION Body & Cap420F SS A	STM A743	CA40F	
Disc	AISI 420 SS		
Blow Down Valve	304	/316SS	the
Screen	Stainles	s Steel	rep

Connections: 3/8" - 1" NPT

#### **APPLICATIONS**

Steam Tracing
Drips
Heating

## **OPERATION**

Incoming air and condensate flow through the trap body and into the control chamber. Line pressure raises the disc off the seat allowing complete discharge. When flashing condensate enters the cartridge, flow velocity increases, creating low pressure underneath the disc. Flashing condensate at high velocity strikes the inside wall of the disc chamber and is deflected.



Madco

# **FEATURES**

Pressures To 600 PSIG Temperatures to 426°C

**Compact Design** — Hardened stainless steel disc is the only moving part.

**Inexpensive** — Low initial cost is less expensive than repairable technologies.

Simplifies Installation — Works in any position. Rugged -

- Handles water hammer and superheat.

**Reliable, Efficient Operation** — Blast discharge helps to eliminate dirt buildup and provides tight shutoff

**Freeze resistant** — Self draining design prevents freezing.

All Stainless Steel Construction — Resists both internal and external corrosion.

**Easy to Monitor** — Audible discharge cycle makes checking operation simple.

To the top of the disc causing a pressure buildup. The disc is forced down onto the seat by this pressure imbalance. The trap remains closed as flashed vapor in the control chamber keeps the disc seated. Pressure inside the cap is not lowered until the trapped flash vapor condenses due to body radiation. Condensing steam lowers the pressure above the disc. Disc is then lifted and the cycle repeated.